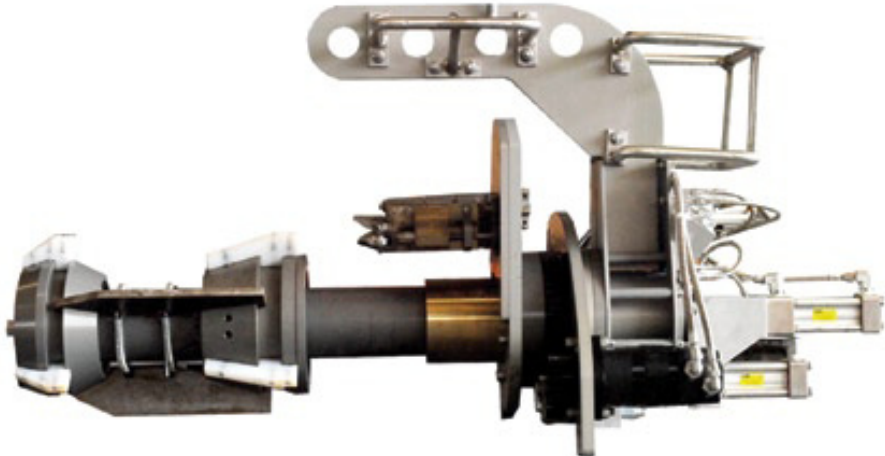


PIPE END PREP TOOL



Oceaneering's Pipe End Prep Tools are designed to remove burrs from the ID and OD edges of a cut pipeline. The prepared pipe end is less likely to damage packer seals during grip and seal repair clamp installation, or pigs in future cleaning operations. The low hydraulic flow requirement makes these tools ideal for any Remotely Operated Vehicle (ROV) of opportunity. Various sizes of the pipe end prep tool have already been designed and built for pipe ranging from 10" - 24". Customized versions are also available.

Cutting Motor	
Pressure	2,500 psi min - 3,000 psi max input
Flow	2 to 6 GPM max input (Size Dependent)
RPM	4 -12 rpm (Maximum at cutting head)
Connection Type	3/8 in JIC
Kicker Cylinder	
Pressure	1,500 psi max input
Flow	0.5 GPM
Connection Type	1/4 in JIC
Weight/Flotation will vary by pipe size please contact for details.	
Tool Size Cut Range (Pipe O.D.)	
Small	10 in - 16 in
Large	18 in - 24 in

Technical Data / Specifications	
<i>Feed Cylinder / Motor (Size Dependent)</i>	
Pressure	1,500 psi max input
Flow	1 gpm
Connection Type	1/4 in JIC
<i>Chuck Cylinder</i>	
Pressure	3,000 psi max input
Flow	0.5 gpm
Connection Type	1/4 in JIC

